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SAFETY DATA SHEET

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Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	:	STAN-TONE MB-22224 YELLOW Mixture FO20011905 solid
		or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION 1675 Navarre Road SW, Massillon, Ohio USA 44646
		1 330 837 8679
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		

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Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
Treationary statements		
	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Not available.

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20011905

CAS number/other identifiers

Ingredient name	%	CAS number
Styrene-Butadiene polymer	>= 10 - <= 25	9003-55-8
Petroleum distillates, hydrotreated heavy naphthenic	>= 1 - <= 3	64742-52-5
Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene	>= 1 - <= 3	68610-51-5
Stearic acid	>= 1 - <= 3	57-11-4
Quartz	>= 0.3 - <= 1	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

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Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical atte	ntio	n and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Methods and materials for containment and cleaning up Small spill : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Large spill : Move containers from spill area. Prevent entry into sewers, water	For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Small spill : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.	Environmental precautions	:	waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil
place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.	Methods and materials for containm	ient a	nd cleaning up
1	Small spill	:	place in a designated, labeled waste container. Dispose of via a
1/16	Large spill	:	Move containers from spill area. Prevent entry into sewers, water

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courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

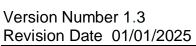
Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Styrene-Butadiene polymer	None.
Petroleum distillates, hydrotreated heavy naphthenic	NIOSH REL (1994-06-01) TWA 5 mg/m3 Form: Mist STEL 10 mg/m3 Form: Mist OSHA PEL (1993-06-30) TWA 5 mg/m3
Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene	None.
Stearic acid	ACGIH TLV (2017-03-01) TWA 10 mg/m3 Form: Inhalable fraction

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	TWA 3 mg/m3 Form: Respirable fraction
Quartz	OSHA PEL 1989 (1989-03-01)TWA 0.1 mg/m3 (Calculated as Quartz) Form: Respirable dustOSHA PEL Z3 (1997-09-03)TWA 250 MPPCF / (%SiO2+5) Form: RespirableTWA 10 MG /M3 / (%SiO2+2) Form: RespirableOSHA PEL Z3 (1997-09-03)TWA 30 MG /M3 / (%SiO2+2) Form: Total dustNIOSH REL (1994-06-01)TWA 0.05 mg/m3 Form: Respirable dustACGIH TLV (2005-12-09)TWA 0.025 mg/m3 Form: Respirable fractionOSHA PEL (2016-06-23)TWA 0.05 mg/m3 Form: Respirable dust
Appropriate engineering controls Environmental exposure controls	 Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of
	environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	 Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based

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Other skin protection	:	on the task being performed and the risks involved and should be approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks
		involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [solid]
Color	:	YELLOW
Odor	:	Faint odor.
Odor threshold	:	Not available.
pH	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.
(flammable) limits		Upper: Not applicable.
(manimable) mints		oppent not upplicable.
Vapor pressure	:	Not available.
	:	•••
Vapor pressure		Not available.
Vapor pressure Vapor density	:	Not available. Not applicable.
Vapor pressure Vapor density Relative density	:	Not available. Not applicable. Not available.
Vapor pressure Vapor density Relative density Solubility	:	Not available. Not available. Not available. Not available.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n-	:	Not available. Not applicable. Not available. Not available. insoluble in water.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature	: : : : : : : : : : : : : : : : : : : :	Not available. Not applicable. Not available. Not available. insoluble in water. Not applicable. Not applicable.
Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water	:	Not available. Not applicable. Not available. Not available. insoluble in water. Not applicable.

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Viscosity	:	Dynamic: Not available. Kinematic: Not applicable.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time equivalent	:	Not available.
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotre	eated heavy naphth	enic		
	LD50 Oral	Rat	5,000 mg/kg	-
Phenol, 4-methyl-, reaction pro	ducts with dicyclop	pentadiene and iso	butylene	
	LD50 Oral	Rat	16,000 mg/kg	-
	LD50 Dermal	Rabbit	5,010 mg/kg	-
Octadecanoic acid				
	LD50 Oral	Rat	4,600 mg/kg	-
	LD50 Dermal	Rabbit	5,000 mg/kg	-

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Conclusion/Summary

: Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Benzene, ethenyl-, polymer with 1,3-butadiene	Eyes - Mild irritant	Rabbit	-	24 hrs	-
Distillates (petroleum), hydrotreated heavy naphthenic	Skin - Severe irritant	Rabbit	-		-
	Skin - Severe irritant	Rabbit	-		-
Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene	Eyes - Mild irritant	Rabbit	-		-
Octadecanoic acid	Skin - Moderate irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Human	-	72 hrs	-

Conclusion/Summary Skin Eyes Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.Mixture.Not fully tested.
Sensitization	
Conclusion/Summary Skin Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.
<u>Mutagenicity</u>	
Conclusion/Summary	: Mixture.Not fully tested.
Carcinogenicity	
Conclusion/Summary	: Mixture.Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Benzene, ethenyl-,	-	3	-
polymer with 1,3-			
butadiene			
Quartz (SiO2)	-	1	Known to be a human carcinogen.

Reproductive toxicity



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Teratogenicity

Mixture.Not fully tested. **Conclusion/Summary** :

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Quartz (SiO2)	Category 1	-	-

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

No known significant effects or critical hazards. :

Symptoms related to the physical, chemical and toxicological characteristics

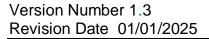
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.

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Potential chronic health effects

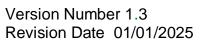
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure					
STAN-TONE MB-22224 YELLOW								
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not	Chemicals are not readily available as they are bound within the polymer matrix.						
Conclusion/Summary		cals are not readily available as they are r matrix.	bound within the					
Persistence and degradability								
Conclusion/Summary		cals are not readily available as they are er matrix.	bound within the					
Conclusion/Summary		cals are not readily available as they are er matrix.	bound within the					

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Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Octadecanoic acid	8.23	-	high

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

:

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

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Section 15. Regulatory information

U.S. Federal regulations	:	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed
		United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined
		United States - TSCA 8(a) - Preliminary assessment report
		(PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR):
		Not listed
		United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed
		United States - EPA Clean water act (CWA) section 311 -
		Hazardous substances: Not listed
		United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed
		United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

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US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Benzene, ethenyl-, polymer with 1,3-butadiene	>= 10 - <= 25	EYE IRRITATION - Category 2B
Distillates (petroleum), hydrotreated heavy naphthenic	>= 1 - <= 3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene	>= 1 - <= 3	TOXIC TO REPRODUCTION - Category 2
Octadecanoic acid	>= 1 - <= 3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
Quartz (SiO2)	>= 0.3 - <= 1	CARCINOGENICITY - inhalation - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Not applicable.

State regulations		
Massachusetts	:	The following components are listed:
		Calcium carbonate
		Petroleum distillates, hydrotreated heavy naphthenic
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
		Calcium carbonate
		Quartz
Pennsylvania	:	The following components are listed:
-		Calcium carbonate

California Prop. 65



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WARNING: This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

ſ	Ingredient name	No significant risk level	Maximum acceptable dosage level
	Quartz	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.
International regulations Inventory list		
Australia	:	Not determined.
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined.
-		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted. All components are listed or exempted.
Thailand	:	All components are listed or exempted.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

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The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

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Date of printing	:	01/10/2025
Date of issue/Date of revision	:	01/01/2025
Date of previous issue	:	08/15/2013
Version	:	1.3
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.